Qty:

Date:

Tuesday, 12/20/2005 3:37:04 PM

User:

Kim Johnston

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

: 25328

Estimate Number P.O. Number

: 10605

Previous Run

· N/A

This Issue Prsht Rev.

: 12/20/2005

: NC

: 12/20/2005 ·NIA

S.O. No. : N/A

Type

: PURCHASED PARTS

Part Number Drawing Number

Drawing Name

: D2585 : D2585 REV B

: MOUNTING CHANNEL

: N/A **Project Number Drawing Revision**

Material **Due Date** : 1/15/2006

Each

Written By

First Issue

Checked & Approved By Comment

COMMENT COMMENT BELOW

: Est. D 04.02.16 Reformat; Add Receiving Step KJ/RF

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0 PG



PURCHASING



Comment: PURCHASING

Issue P/O: 319

Email or ship DXF file to vendor Laser Cut D2585 as per Dwg D2585

Material release note required

100

05.12.21

2.0

D2585F

Latch Clamp



Comment: Qty.:

1.0000 Each(s)/Unit Total:

100.0000 Each(s)

Latch Clamp

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage Ensure material release note is attached

CZ06/02/01

4.0

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

Inspect dimensions as per dwg D2585

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1





Comment: SMALL & MEDIUM FAB RESOURCE 1

SAD 06:02/08

| Dart Aerospac | e Ltd: | |
|---------------|--------|--|
|---------------|--------|--|

| W/O: | | WORK ORDER CHANGES | | | | | | | | | | | | |
|---------|------|------------------------|---------|-------|----|------|-----|-------------------------------------|--------------------------|--|--|--|--|--|
| DATE | STEP | PROCEDURE CHANGE | | | Ву | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | | | | | |
| | | | | | | | | | | | | | | |
| | | | | 8.÷ 8 | | | | | | | | | | |
| Part No | | PAR #· Fault Category· | 17.12.5 | | | | | 1 | | | | | | |

| Part No: | PAR #: | Fault Category: | NCR: Yes No | DQA: | Date: |
|----------|--------|-----------------|-------------|---------|-------|
| 4 | | | QA: N/C | Closed: | Date: |

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | | | | | | | | |
|------|------|----------------------------------|----------------------|------------------------------|----------------|--------------|-----------------------|--------------------------|--|--|--|--|--|--|--|
| | | Description of NC | | Corrective Action Section B | | Verification | | A | | | | | | | |
| DATE | STEP | Section A | Initial Chief Eng | Action Description Chief Eng | Sign & Date | Section C | Approval Chief Eng | Approval QC Inspector | | | | | | | |
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NOTE: Date & initial all entries

Date: Tuesday, 12/20/2005 3:37:04 PM User: Kim Johnston **Process Sheet** Drawing Name: MOUNTING CHANNEL Customer: CU-DAR001 Dart Helicopters Services Job Number: 25328 Part Number: D2585 Job Number: Seq. #: Machine Or Operation: **Description:** NC BRAKE BRAKE NC 6.0 Comment: NC BRAKE Form as per Dwg D2585 INSPECT WORK TO CURRENT STEP 7.0 QC5 06.08.09 Comment: INSPECT WORK TO CURRENT STEP PACKAGING RESOURCE #1 8.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 51 CL06102109 DOCUMENT CONTROL 9.0 Comment: DOCUMENT CONTROL 06/02/10 Suc Inspection Level 21 Job Completion

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | | | | | | | | | |
|------|------|---------------------------------------|----|------|-----|-------------------------------------|--------------------------|--|--|--|--|--|--|--|--|
| DATE | STEP | PROCEDURE CHANGE | Ву | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | | | | | | | | |
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| Part No: | PAR #: | Fault Category: | NCR: Yes No | DQA: | Date: 🍅 | 102/1 |
|----------|--------|-----------------|-------------|--------|---------|-------|
| | | | QA: N/C C | losed: | Date: | |

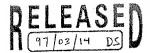
| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | | | | | | | |
|------|------|----------------------------------|----------------------|------------------------------|----------------|--------------|-----------------------|--------------------------|--|--|--|--|--|--|
| | | Description of NC | | Corrective Action Section B | | Verification | Annroval | Approval | | | | | | |
| DATE | STEP | Section A | Initial Chief Eng | Action Description Chief Eng | Sign & Date | Section C | Approval Chief Eng | Approval QC Inspector | | | | | | |
| | | | 42.0 | | | | | | | | | | | |
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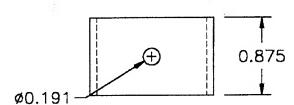
NOTE: Date & initial all entries

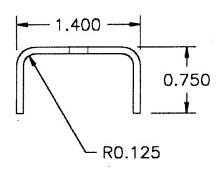


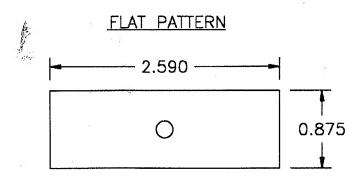


| | DESIGN BW | DRAWN BY | DART AEROSPACE L VICTORIA INTERNATIONAL AIRPORT, CA | | |
|---|--------------|-----------|--|-------|--------|
| ١ | CHECKED | APPROVED(| DRAWING NO. | V | REV. B |
| • | wa | BW | D2585 | SHEET | 1 OF 1 |
| | DATE | | TITLE | | SCALE |
| | 96:07: | 11 | MOUNTING CHANNEL | | 1:1 |
| | В | 97:03:14 | ADD FLAT PATTERN | | |









MATERIAL: 304/316 SS, 14 GAUGE (0.078)

RETAINS T ENGINEERING

08/26/05

MATERIAL TEST/INSPECTION CERTIFICATE

DIVOICE NO. : COMMODITY :

F05M438R

| ### PRIME COLD FOLLED STAINLESS STREL SHEET #### PRIME COLD FOLLED STAINLESS STAIL SHEET #### PRIME COLD FOLLED STAIL SHEET #### PRIME COLD FOLLED STAIL SHEE | on compa | MODITY : | | PRI | PO5M498R PRIME COLU ROLLED STAINLESS STREL SHEET 345, SHUN AN RD. LU CHU KAOHSIUNG TAIWAN B.O.E | | | | | | | | | | iurs og | | | | | | | |
|--|------------------------------|--|--|-----------------|---|-----------------------------|-----------------------------------|---|--------------------------|-------------------|----------------|----------------|-------------------|-------------------|----------------|-------------------|----------------|------------|------------------------------|----------------------|-------------------|----------------|
| Ref No. (AW) Heal No. D No. Tensile Test (34) | | | | | | METALS L | AD | | | | | • | | | | 21 | | CER DAT | (OT) So Tiffic E of is | 72885 P. ATR NO | LX:(07)(| 89730 #4900 |
| AISI 304, NO.4 (SIC) FINISH, WITH 100 MIC. FILM ON MAIN SIDE, WITH BADK-PASS, SLITTED BDG2. 7427-7166 | | | SIZE | NO. | | | Heat No. | ED NO. | | + | l'ensile | Test | | | | | Chen | | mpositi | ion | | |
| ABI 304, 2B FINISH, WITH PAPER INTERLEAVED, SLITTED BIDGS, 7425-5951 120A/48*Y120" 1 1,450 3,153 YU138420 7425-5951 120A/48*Y120" 1 1,450 3,153 YU138420 7425-5951 160A/48*Y120" 1 1,450 3,153 YU138420 7425-5951 160A/48*Y120" 1 1,450 3,153 YU138420 7425-5951 160A/48*Y120" 1 1,450 3,153 YU138420 7425-7949 140A/48*Y120" 1 1,456 3,210 YU230886 44864890.4.21 289 658 50 81 158 3.0 49 191 181 31 4 806 1824 2.3 7425-7949 140A/48*Y180" 1 1,465 3,220 YU230986 44864890.4.21 289 658 50 81 158 3.0 49 191 181 31 4 806 1824 2.3 7425-7949 140A/48*Y180" 1 1,465 3,220 YU230986 44864890.4.21 289 658 50 81 158 3.0 49 191 181 31 4 806 1824 2.3 7425-7949 140A/48*Y180" 1 1,465 3,220 YU230986 44864890.4.21 289 658 50 81 158 3.0 49 191 181 31 4 806 1824 2.3 7427-3699 120A/48*Y120" 1 1,467 5,190 YU137787 44864897-11 314 664 50 86 173 5 50 124 32 4 808 1815 8.4 7427-3699 120A/48*Y120" 1 1,466 3,188 YU137887 44864897-12 314 664 50 86 173 5 50 124 32 4 808 1815 8.4 7427-3699 120A/48*Y120" 1 1,466 3,188 YU137887 44864897-12 314 664 50 86 173 5 50 124 32 4 808 1815 8.4 7427-3699 120A/48*Y120" 1 1,466 3,188 YU136911 44864898-115 394 664 50 86 173 5 50 124 32 4 808 1815 8.4 7427-3699 120A/48*Y120" 1 1,466 3,188 YU136911 44864898-115 394 664 50 86 173 5 50 124 32 4 808 1815 8.4 7427-3699 120A/48*Y120" 1 1,466 3,188 YU136911 44864898-125 294 667 50 86 173 5 50 124 32 4 808 1815 8.4 7427-3699 120A/48*Y120" 1 1,462 3,223 YU136911 44864898-115 294 667 54 82 151 4.4 51 127 30 3 818 1807 2.7 7427-3645 116A/48*X120" 1 1,462 3,223 YU136911 44864898-115 294 667 54 82 151 4.4 51 127 30 3 818 1807 2.7 7427-3645 116A/48*X120" 1 1,462 3,223 YU136911 44864898-115 294 667 54 82 151 4.4 51 127 30 3 818 1807 2.7 7427-3645 116A/48*X120" 1 1,468 3,144 YU137892 4486598-115 294 667 54 82 151 4.4 51 127 30 3 818 1807 2.7 7427-3645 116A/48*X120" 1 1,468 3,144 YU137892 44864898-115 294 667 54 82 151 4.4 51 127 30 3 818 1807 2.7 7427-3645 116A/48*X120" 1 1,468 3,144 YU137892 44864898-115 294 667 54 82 151 4.4 51 127 30 3 | AISI 3 | 804, NO.4 (SI | IC) FINISH, WITH 11GA/48"X 96" | 100 1 | XGS 41C. Pft 1,459 | LBS M ON MAI 3.217 | N SIDE, WI | TH BACK-PASS, SL | | | EL | HRB | ΗV | , , | 1 - | | | | 1 | | | |
| 7428-5497 163A/60°X120° 1 1,456 3,210 7U230936 44S67863A-1 283 658 50 81 168 4.1 50 122 38 4 804 1813 9.3 1426-7949 14GA/46°X 96° 1 1,456 3,220 7U230936 44S67863A-1 283 658 50 81 168 3.0 49 121 81 18 35 3 814 1814 3.4 1 | AISI 3 | 204, 2B FIN1 25-5961 | 11GA/48"X 96" SH, WITH PAPER 22GA/48"X120" | INTE | [1,474 RLEAVI 1,480 | 3,250 ED, SLTTT 3,153 | YU136039 ED BDGE, YU238420 | 45S68756B-111 | 296 | 669 644 | 51 | 85 | 171 | | | | | | | | | |
| 7427-3699 12GA/48°X120" 1 1,446 3,188 YU136911 44564898-216 294 657 54 82 161 4.4 51 127 30 3 818 1807 2.7 7427-4127 12GA/60°X120" 1 1,462 3,223 YU136911 44564898-216 294 657 54 82 161 4.4 51 127 30 3 818 1807 2.7 7427-422 12GAX60°X120" 1 1,498 3,144 4564898-214 294 637 64 62 161 4.4 51 127 30 3 818 1807 2.7 7427-6442 12GAX60°X144" 1 1,370 3,020 YU136912 4450273-22 294 664 52 84 168 4 50 117 28 2 810 1817 2.4 7427-6445 11GA/46°X120" 1 1,398 5,082 YU283792 44585308A-16 317 681 47 86 178 4.1 62 115 34 3 805 1807 2.8 7427-6445 11GA/46°X120" 1 1,137 2,607 YU283792 44585308A-16 317 681 47 86 178 4.1 62 115 34 3 805 1807 2.8 7427-6445 11GA/6°X120" 1 1,137 2,607 YU283792 44585308A-17 317 681 47 86 178 4.1 62 115 34 3 805 1807 2.8 7427-6445 11GA/6°X120" 1 1,137 2,607 YU283792 44585308A-17 317 681 47 86 178 4.1 62 115 34 3 805 1807 2.8 7427-6445 11GA/6°X120" 1 1,137 2,607 YU283792 44865308A-17 317 681 47 86 178 4.1 62 115 34 3 805 1807 2.8 7426-6343 16GA/60°X96" 1 1,285 2,883 YU136717 44865308B-11 299 853 52 81 156 4.2 48 111 30 4 814 1891 24 | 742 742 742 | 26-5497 26-8053 26-7949 26-7949 | 16GA/60"X120" 14GA/48"X120" 14GA/48"X 96" 14GA/48"X 96" | 1 | 1,410 1,456 1,466 | 3,109 3,210 3,292 | YU233688 YU290936 YU230936 | 44865315BB-22 44864690A-21 44867866A-5 44867866A-1 | 304 289 295 295 | 672 658 657 | 51 50 50 | 82 81 81 | 159 158 157 | 4.4 3.9 3.8 | 48 49 50 | 118 121 111 | 35 81 26 | 3 .4 2 | 814 806 812 | 1814 1824 | 3.4 2.9 | |
| 7427-3541 12GA/48°X 96° 1 1,462 3,233 YU136911 44564898-216 294 637 54 62 151 4.4 51 127 30 3 818 1807 2.7 7427-4127 12GA/60°X120° 1 1,452 3,243 YU136911 44564898-214 294 637 64 62 161 4.4 51 127 30 3 818 1807 2.7 7427-4242 12GAX60°X144° 1 1,370 3,020 YU137882 45S00273-22 294 664 52 84 168 4 50 117 28 2 810 1817 2.4 7427-6445 11GA/48°X120° 1 1,398 5,082 YU238792 44585308A-16 917 681 47 86 178 4.1 52 115 34 3 805 1807 2.8 7427-6445 11GA/48°X120° 1 1,137 2,507 YU238792 44585308A-16 917 681 47 86 178 4.1 52 115 34 3 805 1807 2.8 17426-6343 16GA/60°X98° 1 1,285 2,883 YU136717 44865088B-11 299 653 52 81 156 4.2 48 111 30 4 814 1891 2.4 189 | 742 | 27-8699 27-3699 27-3699 | 12GA/48"X120" 12GA/48"X120" 12GA/48"X120" | 1 1 1 1 | 1,447 1,450 1,451 | 3,190 3,197 3,199 | YU137387 YU137387 YU137387 | 44S64897-11 44S64897-12 44S64897-13 | 314 314 314 | 664 664 | 50 50 50 | 81 86 88 | 157 173 173 | 8.8 5 5 | 50 50 50 | 111 124 124 | 26 32 32 | | 812 808 808 | 1808 1815 1816 | 3 8.4 | |
| 7427-6445 11GA/48"X120" 1 1,137 2,607 YU233792 44S65308A-16 317 681 47 86 178 4.1 52 115 34 3 805 1807 2.6 178 4.1 52 115 34 3 805 1807 2.6 178 4.1 52 115 34 3 805 1807 2.6 178 4.1 52 115 34 3 805 1807 2.6 178 4.1 52 115 34 3 805 1807 2.6 178 4.1 52 115 34 3 805 1807 2.6 178 4.1 52 115 34 3 805 1807 2.6 178 4.1 52 115 34 3 805 1807 2.6 178 4.1 52 115 34 3 805 1807 2.6 178 4.1 52 115 34 3 805 1807 2.6 178 4.1 52 115 34 3 805 1807 2.6 1807 2. | 7421 7421 7422 7423 | 7-8541 27-4127 27-4242 1 | 12GA/48"X 96" 12GA/60"X120" 12GAX60"X144" | | 1,462 1,426 | 3,188 3,223 3,144 | YU136911 YU136911 YU137982 | 44564898-216 44564898-214 45800273-22 | 294 294 294 | 637 637 664 | 54 64 52 | 82 82 84 | 161 161 161 | 4.4 4.4 4.4 | 51 51 51 | 127 127 127 | 30 30 30 | 3 | 818 818 818 | 1807 1807 1807 | 2.7 2.7 2.7 | |
| SZ 51 156 4.2 48 111 30 4 814 1891 2.4 | AIBI 804 | 7.844E | 11/14/20082-0-0 | 1 100 M 1 | | 5,082 2,507 ON MAIN | YU233792 YU233792 SIDE, WIT | 44865308A-16 44865308A-17 H BACK-PASS, SLIT | 917 317 TED B | 681 681 DGE | 47 | 86 86 | 178 | 4.1 | 50 62 | 117 115 | 28 34 | 3 | 810 805 | 1817 1807 | 2.4 2.6 | |
| 19 26,758 58,994 | 604 | | | | | | | 33000000-11 | 239 | 653 | 52 | 81 | 156 | 4.2 | 48 | 111 | 30 | 4 | 814 | 1891 | 24 | ı |
| C smarks: | 98 | | | | | | | | | | | | | | | | | | | | | |
| | amaria: | | 2.09 | | | | | | | | | | | | | | | | | | į. | |

E HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS EN MADE IN ACCORDANCE WITH THE RULES OF THE MILL CERTIFICATE.

- PRIME MATERIAL. NO DINGS, NO DENTS, NO SCRATCHES
- P.O. NO. 447002 (VANCOUVER) SALES CONTRACT: F05M438
- DOCUMENTARY OREDIT NUMBER:ILCMSP002723

14gu 304 2B SS 110315

YIEH MAU CORP.

Manager of Quality Assurates